## Economic Order Quantity

A company purchases a part which is a component of one of the assemblies it manufactures. This component is used at a uniform rate, totaling 25,000 units per year. The company has ascertained the following costs: $\$ 14.00$ to place and receive each order, and an inventory carrying cost equal to $20 \%$ of the unit purchase price. No minimum amount of inventory is required.

The units are available at the following prices:
a) $\quad \$ 1.00$ each for lot sizes of 1 to 1,999 units
b) $\quad \$ 0.50$ each for lot sizes of 2,000 to 4,999
c) $\quad \$ 0.30$ each for lot sizes of 5000 or more

Determine the economic order quantity $(\mathrm{Q})$ for each price:
a. $Q=\sqrt{\frac{2 N S}{I}}=Q=\sqrt{\frac{2(25,000)(14)}{0.2}}=1871$
b. $Q=\sqrt{\frac{2 N S}{I}}=Q=\sqrt{\frac{2(25,000)(14)}{(0.2) \times(0.5)}}=2646$
c. $Q=\sqrt{\frac{2 N S}{I}}=Q=\sqrt{\frac{2(25,000)(14)}{(0.2) \times(0.3)}}=3416 \rightarrow 5000$

Determine the total annual costs for the inventory for each economic order quantity, including the purchase price + ordering costs + carrying costs:

$$
\text { Order Cost }=\frac{N}{Q} S ; \text { Holding Cost }=\frac{Q}{2} I
$$

a. $(25,000 \times 1)+\left(\frac{25,000}{1871} \times 14\right)+\left(\frac{1871}{2} \times 0.2\right)=\$ 25,374.2$
b. $(25,000 \times 0.5)+\left(\frac{25,000}{2646} \times 14\right)+\left(\frac{2646}{2} \times(0.2 \times 0.5)\right)=\$ 12,764.5$
c. $(25,000 \times 0.3)+\left(\frac{25,000}{5000} \times 14\right)+\left(\frac{5000}{2} \times(0.2 \times 0.3)=\$ 7,720\right.$

